Art.-No.:6.0100.1000

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1K Acrylic-Converter

Characteristics

4CR 1K Acrylic-Converter enables 2K-AC paints to be converted into an 1K-Acrylic-Paint. No hardener necessary after the addition of 4CR 1K Acrylic-Converter.

Application

HVLP:
Spraying pressure: refer to spraygun manufacturers information
Spraying nozzle: 1,3 - 1,4 mm
Number of coats: 2

RP (recommended):
Spraying pressure: refer to spraygun manufacturers information
Spraying nozzle: 1,3 - 1,4 mm
Number of coats: 2

Curing time / Flash off time: 4-5 min.

Drying:
Object temp. 20°C: dust dry after 15 min., set to touch after 1 h, full hardness after 6 - 8 h.

No pot life!

Technical Data

Colour shade	colourless
Mixing ratio	2 : 1 AC-Paint : 1K-Acrylic-Converter
Thinner	4CR 0505; addition: 25 - 30%
Spraying viscosity 20°C	18 - 20 s 4 mm DIN

Storage and Transportation

Im verschlossenen Originalgebinde mindestens 3 Jahre lagerfähig.

This data sheet is for information purpose only. To our knowledge the data provided complies with the latest standard and is based on years of experience in the manufacturing of our products.

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